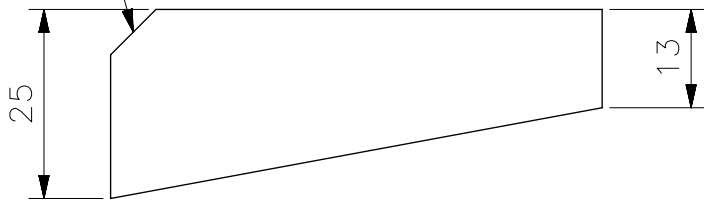
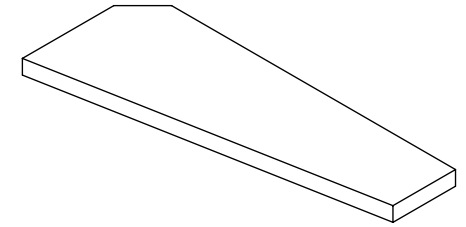


CHAMFER 45° X6



UNSPECIFIED TOLERANCES :

- FORMING TO FORMING
< 500 ±0.5
> 500 ±0.8
- CD BETWEEN HOLES
IN ONE PLANE ±0.2
IN DIFFERENT PLANES ±0.5
- FORM TO PIERCE ±0.5
- ANGULAR TOLERANCE ±1°
- HOLES SIZES +0.2/-0
- SLOT SIZES ±0.8
- GENERAL TOLERANCES
UP TO 300 ±0.8
ABOVE 300 ±1.0
- FLANGE WIDTH +1.0/-0.7
- JOGGLE DEPTH +0.3/0



NOTE :-

PARTS MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
PARTS MUST BE FREE OF STRETCHING, SCOURING MARKS AND WRINKLES.

<SC> : SIGNIFICANT CHARACTERISTICS ▽ : CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

		DIMENSIONS							
		0.5	3	6	30	120	400	1000	2000
LINEAR IN mm.	OVER UPTO	3	6	30	120	400	1000	2000	4000
f FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
		OVER UPTO	10	50	120	400	-	-	-
f FINE	(X.XXX)	±1°	±0° 30'	±0° 20'	±0° 10'	±0° 5'	-	-	-
m MEDIUM	(X.XX)	±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'	-	-	-
c COARSE	(X.X)	±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'	-	-	-
v VERY COARSE	(X)	±3°	±2°	±1°	±0° 30'	±0° 20'	-	-	-

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COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC. REQ. NO :

SM-06-393

PART NO. :

007536163D1

PART NAME :

BATTERY LOCKING GUSSET

MATERIAL :

HRCS-0, THK 3

IS: 1079 PICKLED

HEAT TREATMENT :

CAD ENGG. NAME SIGN DATE FIRST USED TRCR. MODEL

DESIGNER PKS 24/01/05 SCALE 1:1

CHECKER RNM 24/01/05 SHEET 1 OF 1

APPR. BY PKS 24/01/05 UNIT QTY. : 1

WEIGHT : 0.03 kg.

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

600000010185

AA

REDRAWN WITH 3D REF.

KK

NVC

RAW

08/07/15

E.R.NO.

LET

LOC

REVISIONS

DSNR

CKR.

APPR.

DATE